DECLARATION OF PERFORMANCE
DoP no. 2873-03210/1 EN

Version: 1 print date: 04.01.2021

1. Unique identification code of the product-type: **TOX Highload Anchor SZ Dual Force**

2. Intended use/es:

Product	**Intended use**
Metal anchors for use in concrete	For fixing and/or supporting to concrete structural elements (which contributes to the stability of the works) or heavy units

3. Manufacturer: **TOX-Dübel-Technik GmbH, Brunnenstraße 31, D-72505 Krauchenwies Ablach**

4. Authorised representative: **--**

5. System/s of AVCP: **1**

6. a) Harmonised standard: **--**
Notified body/ies: --

6. b) European Assessment Document: **EAD 330232-00-0601**
European Technical Assessment: **ETA-05/0067; 27.03.2018**
Technical Assessment Body: **DIBt Deutsches Institut für Bautechnik**
Notified body/ies: **2873 TU Darmstadt**

7. Declared performance/s:

Mechanical resistance and stability (BWR1)

Essential characteristics	**Performances**
Characteristic resistance for static and quasi-static loading	See annex C1 to C5
Characteristic resistance for seismic performance category C1 and C2	See annex C6 to C7
Displacement under tension and shear loads	See annex C9 and C10

Safety in case of fire (BWR 2)

Essential characteristics	**Performances**
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	See Annex C8

8. Appropriate Technical Documentation and/or Specific Technical Documentation: **--**
The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

i.A Daniel Wilhelm (Applications Engineering)
Krauchenwies-Ablach, 04.01.2021

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Table C1: Characteristic values for **tension load, cracked concrete,** static or quasi-static action**, steel zinc plated**

Anchor size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/ M16L**	**28/M20**	**32/M24**
Installation safety factor	γ_{inst}	[-]	1,0							
Steel failure										
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	126	126	196	282
Partial safety factor	γ_{Ms}	[-]	1,5							
Pull-out failure										
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	12	16	1)	1)	1)	1)	1)
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$							
Concrete cone failure										
Effective anchorage depth	h_{ef}	[mm]	50	60	71	80	100	115	125	150
Factor k_1 =	$k_{cr,N}$	[-]	7,7							

1) Pull-out is not decisive

Table C2: Characteristic values for **tension load**, **cracked concrete,** static or quasi-static action**, stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Installation safety factor	γ_{inst}	[-]	1,0			
Steel failure						
SZ-B						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,5			
SZ-S and SZ-SK						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,87			
Pull-out failure						
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	9	16	1)	1)
Increasing factor for $N_{Rk,p}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$			
Concrete cone failure						
Effective anchorage depth	h_{ef}	[mm]	60	71	80	100
Factor k_1 =	$k_{cr,N}$	[-]	7,7			

1) Pull-out is not decisive

TOX Highload Anchor SZ

Performance
Characteristic values for **tension load**, **cracked concrete,** static or quasi-static action

Annex C1

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Table C3: Characteristic values for **tension load, uncracked concrete**, static or quasi-static action, **steel zinc plated**

Anchor size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/ M16L**	**28/M20**	**32/M24**
Installation safety factor	γ_{inst}	[-]	1,0							
Steel failure										
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	126	126	196	282
Partial safety factor	γ_{Ms}	[-]	1,5							
Pull-out failure										
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	1)	20	1)	1)	1)	1)	1)	1)
Increasing factor for $N_{Rk,p}$	ψ_c	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$							
Splitting failure (The higher resistance of case 1 and case 2 may be applied)										
Case 1										
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	30	40	70	50	70
Edge distance	$c_{cr,sp}$	[mm]	$1,5\ h_{ef}$							
Increasing factor for $N^0_{Rk,sp}$	ψ_c	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$							
Case 2										
Characteristic resistance in uncracked concrete	$N^0_{Rk,sp}$	[kN]	$\min\{N_{Rk,p}; N^0_{Rk,c}\}$							
Edge distance	$c_{cr,sp}$	[mm]	$2,5\ h_{ef}$					$1,5\ h_{ef}$	$2,5\ h_{ef}$	$2\ h_{ef}$
Concrete cone failure										
Effective Anchorage depth	h_{ef}	[mm]	50	60	71	80	100	115	125	150
Edge distance	$c_{cr,N}$	[mm]	$1,5\ h_{ef}$							
Factor k_1 =	$k_{ucr,N}$	[-]	11,0							

1) Pull-out is not decisive

TOX Highload Anchor SZ

Performance
Characteristic values for **tension load**, **uncracked concrete,** static or quasi-static action, **steel zinc plated**

Annex C2

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Table C4: Characteristic values for **tension load, uncracked concrete**, static or quasi-static action, **stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Installation safety factor	γ_{inst}	[-]	1,0			
Steel failure						
SZ-B						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,5			
SZ-S and SZ-SK						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	γ_{Ms}	[-]	1,87			
Pull-out failure						
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	16	25	35	[1]
Increasing factor for $N_{Rk,p}$	ψ_c	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$			
Splitting failure						
Edge distance	$c_{cr,sp}$	[mm]	180	235	265	300
Concrete cone failure						
Effective anchorage depth	h_{ef}	[mm]	60	71	80	100
Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}			
Factor k_1 =	$k_{ucr,N}$	[-]	11,0			

[1] Pull-out is not decisive.

TOX Highload Anchor SZ

Performance
Characteristic values for **tension loads, uncracked concrete,** static or quasi-static action, **stainless steel A4**

Annex C3

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Table C5: Characteristic values of **shear load,** static or quasi-static action, **steel zinc plated**

Anchor size			**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/ M16L**	**28/M20**	**32/M24**
Steel failure without lever arm										
SZ-B										
Characteristic resistance	$V^0_{Rk,s}$	[kN]	16	25	36	63	91	91	122	200
Factor	k_7	[-]	1,0							
SZ-S and SZ-SK										
Characteristic resistance	$V^0_{Rk,s}$	[kN]	18	30	48	73	126	126	150	200
Factor	k_7	[-]	1,0							
Partial safety factor	γ_{Ms}	[-]	1,25							
Steel failure with lever arm										
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	12	30	60	105	266	266	519	898
Partial safety factor	γ_{Ms}	[-]	1,25							
Concrete pry-out failure										
Factor	k_8	[-]	1,8	2,0						
Concrete edge failure										
Effective length of anchor in shear loading	l_f	[mm]	50	60	71	80	100	115	125	150
Outside diameter of anchor	d_{nom}	[mm]	10	12	15	18	24	24	28	32

TOX Highload Anchor SZ

Performance
Characteristic values for **shear load**, static or quasi-static action, **steel zinc plated**

Annex C4

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Table C6: Characteristic values for **shear load**, static or quasi-static action, **stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Steel failure without lever arm						
Characteristic resistance	$V^0_{Rk,s}$	[kN]	24	37	62	92
SZ-B						
Factor	k_7	[-]	1,0			
Partial safety factor	γ_{Ms}	[-]	1,25			
SZ-S						
Factor	k_7	[-]	1,0			
Partial safety factor	γ_{Ms}	[-]	1,36			
SZ-SK						
Factor	k_7	[-]	0,8			-
Partial safety factor	γ_{Ms}	[-]	1,36			-
Steel failure with lever arm						
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	26	52	92	232
SZ-B						
Partial safety factor	γ_{Ms}	[-]	1,25			
SZ-S and SZ-SK						
Partial safety factor	γ_{Ms}	[-]	1,56			
Concrete pry-out failure						
Factor	k_8	[-]	2,0			
Concrete edge failure						
Effective length of anchor in shear loading	l_f	[mm]	60	71	80	100
Outside diameter of anchor	d_{nom}	[mm]	12	15	18	24

TOX Highload Anchor SZ

Performance
Characteristic values for **shear load,** static or quasi-static action,
stainless steel A4

Annex C5

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Table C7: Characteristic values for **seismic action, Category C1 and C2, steel zinc plated**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/M16L**	**28/M20**	**32/M24**
Tension load									
Installation safety factor	γ_{inst}	[-]	1,0						
Steel failure									
Characteristic tension resistance category **C1**	$N_{Rk,s,eq,C1}$	[kN]	29	46	67	126	126	196	280
Characteristic tension resistance category **C2**	$N_{Rk,s,eq,C2}$	[kN]	29	46	67	126	126	196	280
Partial safety factor	γ_{Ms}	[-]	1,5						
Pull-out failure									
Characteristic tension resistance category **C1**	$N_{Rk,p,eq,C1}$	[kN]	12	16	25	36	44,4	50,3	63,3
Characteristic tension resistance category **C2**	$N_{Rk,p,eq,C2}$	[kN]	5,4	16,4	22,6	29,0	41,2	43,6	63,3
Shear load									
Steel failure without lever arm									
SZ-B									
Characteristic shear resistance category **C1**	$V_{Rk,s,eq,C1}$	[kN]	18,0	27,1	43,4	51,9	51,9	96,4	160,1
Characteristic shear resistance category **C2**	$V_{Rk,s,eq,C2}$	[kN]	12,7	20,5	31,5	50,1	50,1	67,1	108,1
SZ-S									
Characteristic shear resistance category **C1**	$V_{Rk,s,eq,C1}$	[kN]	18,0	27,1	43,4	51,9	51,9	96,4	160,1
Characteristic shear resistance category **C2**	$V_{Rk,s,eq,C2}$	[kN]	12,7	20,5	31,5	69,3	69,3	67,1	108,1
SZ-SK									
Characteristic shear resistance category **C1**	$V_{Rk,s,eq,C1}$	[kN]	25,2	36,5	50,4	-	-	-	-
Characteristic shear resistance category **C2**	$V_{Rk,s,eq,C2}$	[kN]	19,2	29,3	39,4	-	-	-	-
Partial safety factor	γ_{Ms}	[-]	1,25						

TOX Highload Anchor SZ

Performance
Characteristic values for **seismic action, steel zinc plated**

Annex C6

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Table C8: Characteristic values for **seismic action, Category C1 and C2, stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Tension load						
Installation safety factor	γ_{inst}	[-]	1,0			
Steel failure						
Characteristic tension resistance, category **C1**	$N_{Rk,s,eq,C1}$	[kN]	26	41	60	110
Characteristic tension resistance, category **C2**	$N_{Rk,s,eq,C2}$	[kN]	26	41	60	110
Partial safety factor **SZ-B**	γ_{Ms}	[-]	1,5			
Partial safety factor **SZ-S and SZ-SK**	γ_{Ms}	[-]	1,87			
Pull-out failure						
Characteristic tension resistance, category **C1**	$N_{Rk,p,eq,C1}$	[kN]	9	16	26	36
Characteristic tension resistance, category **C2**	$N_{Rk,p,eq,C2}$	[kN]	4,8	16,5	24,8	44,5
Shear load						
Steel failure without lever arm						
SZ-B						
Characteristic shear resistance, category **C1**	$V_{Rk,s,eq,C1}$	[kN]	9,6	13,3	25,4	75,4
Characteristic shear resistance, category **C2**	$V_{Rk,s,eq,C2}$	[kN]	9,7	14,0	18,0	32,2
Partial safety factor	γ_{Ms}	[-]	1,25			
SZ-S						
Characteristic shear resistance, category **C1**	$V_{Rk,s,eq,C1}$	[kN]	9,6	13,3	25,4	75,4
Characteristic shear resistance, category **C2**	$V_{Rk,s,eq,C2}$	[kN]	9,7	14,0	18,0	32,2
Partial safety factor	γ_{Ms}	[-]	1,36			
SZ-SK						
Characteristic shear resistance, category **C1**	$V_{Rk,s,eq,C1}$	[kN]	11,5	23,3	31,6	-
Characteristic shear resistance, category **C2**	$V_{Rk,s,eq,C2}$	[kN]	10,8	17,4	15,4	-
Partial safety factor	γ_{Ms}	[-]		1,36		-

TOX Highload Anchor SZ

Performance
Characteristic values for **seismic action, stainless steel A4**

Annex C7

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Table C9: Characteristic values under **fire exposure** in cracked and uncracked concrete C20/25 to C50/60

Anchor size				**10/M6**	**12/M8**	**15/M10**	**18/M12**	**24/M16**	**24/ M16L**	**28/M20**	**32/M24**
Tension load											
Steel failure											
Steel zinc plated											
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	1,0	1,9	4,3	6,3	11,6		18,3	26,3
	R60			0,8	1,5	3,2	4,6	8,6		13,5	19,5
	R90			0,6	1,0	2,1	3,0	5,0		7,7	12,6
	R120			0,4	0,8	1,5	2,0	3,1		4,9	9,2
Stainless steel A4											
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	-	6,1	10,2	15,7	29,2	-	-	-
	R60			-	4,4	7,3	11,1	20,6	-	-	-
	R90			-	2,6	4,3	6,4	12,0	-	-	-
	R120			-	1,8	2,8	4,1	7,7	-	-	-
Shear load											
Steel failure without lever arm											
Steel zinc plated											
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	1,0	1,9	4,3	6,3	11,6		18,3	26,3
	R60			0,8	1,5	3,2	4,6	8,6		13,5	19,5
	R90			0,6	1,0	2,1	3,0	5,0		7,7	12,6
	R120			0,4	0,8	1,5	2,0	3,1		4,9	9,2
Stainless steel A4											
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	-	14,3	22,7	32,8	61,0	-	-	-
	R60			-	11,1	17,6	25,5	47,5	-	-	-
	R90			-	7,9	12,6	18,3	34,0	-	-	-
	R120			-	6,3	10,0	14,6	27,2	-	-	-
Steel failure with lever arm											
Steel zinc plated											
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	0,8	2,0	5,6	9,7	24,8		42,4	83,6
	R60			0,6	1,5	4,1	7,2	18,3		29,8	61,9
	R90			0,4	1,0	2,7	4,7	11,9		17,1	40,1
	R120			0,3	0,8	1,9	3,1	6,6		10,7	29,2
Stainless steel A4											
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	-	6,2	13,2	24,4	61,8	-	-	-
	R60			-	4,5	9,4	17,2	43,6	-	-	-
	R90			-	2,7	5,6	10,0	25,3	-	-	-
	R120			-	1,8	3,6	6,4	16,2	-	-	-

If pull-out is not decisive in equation D.4 and D.5, FprEN 1992-4:2016 $N_{Rk,p}$ must be replaced by $N^0_{Rk,c}$.

TOX Highload Anchor SZ

Performance
Characteristic values under **fire exposure**

Annex C8

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Table C10: Displacements under tension and shear load, **steel zinc plated**

Anchor size			**10/ M6**	**12/ M8**	**15/ M10**	**18/ M12**	**24/ M16**	**24 /M16L**	**28/ M20**	**32/ M24**
Tension load										
Tension load in cracked concrete	N	[kN]	2,4	5,7	7,6	12,3	17,1	21,1	24	26,2
Displacement	δ_{N0}	[mm]	0,5	0,5	0,5	0,7	0,8	0,7	0,9	1,4
	$\delta_{N\infty}$	[mm]	2,0	2,0	1,3	1,3	1,3	1,3	1,4	1,9
Tension load in uncracked concrete	N	[kN]	8,5	9,5	14,3	17,2	24	29,6	34	43
Displacement	δ_{N0}	[mm]	0,8	1,0	1,1			1,3	0,3	0,7
	$\delta_{N\infty}$	[mm]	3,4		1,7			2,3	1,4	0,7
Seismic action C2										
Displacement for DLS	$\delta_{N,eq\ (DLS)}$	[mm]	-	3,3	3,0	5,0	3,0	3,0	4,0	5,3
Displacement for ULS	$\delta_{N,eq\ (ULS)}$	[mm]	-	12,2	11,3	16,0	9,2	9,2	13,8	12,4
Shear load										
SZ-B										
Shear load in cracked and uncracked concrete	V	[kN]	9,1	14	20,7	35,1	52,1	52,1	77	86,6
Displacement	δ_{V0}	[mm]	2,5	2,1	2,7	3,0	5,1	5,1	4,3	10,5
	$\delta_{V\infty}$	[mm]	3,8	3,1	4,1	4,5	7,6	7,6	6,5	15,8
Seismic action C2										
Displacement for DLS	$\delta_{V,eq\ (DLS)}$	[mm]	-	2,3	3,1	3,0	2,6	2,6	1,6	6,1
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	-	4,8	6,4	6,1	6,6	6,6	4,8	9,5
SZ-S										
Shear load in cracked and uncracked concrete	V	[kN]	10,1	17,1	27,5	41,5	72	72	77	86,6
Displacement	δ_{V0}	[mm]	2,9	2,5	3,6	3,5	7,0	7,0	4,3	10,5
	$\delta_{V\infty}$	[mm]	4,4	3,8	5,4	5,3	10,5	10,5	6,5	15,8
Seismic action C2										
Displacement for DLS	$\delta_{V,eq\ (DLS)}$	[mm]	-	2,3	3,1	3,0	3,3	3,3	1,6	6,1
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	-	4,8	6,4	6,1	8,2	8,2	4,8	9,5
SZ-SK										
Shear load in cracked and uncracked concrete	V	[kN]	10,1	17,1	27,5	41,5	-	-	-	-
Displacement	δ_{V0}	[mm]	2,9	2,5	3,6	3,5	-	-	-	-
	$\delta_{V\infty}$	[mm]	4,4	3,8	5,4	5,3	-	-	-	-
Seismic action C2										
Displacement for DLS	$\delta_{V,eq\ (DLS)}$	[mm]	-	3,1	3,9	3,9	-	-	-	-
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	-	10,2	11,8	13,0	-	-	-	-

TOX Highload Anchor SZ

Performance
Displacements under tension and shear load, **steel zinc plated**

Annex C9

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Table C11: Displacements under tension and shear load, **stainless steel A4**

Anchor size			**12/M8**	**15/M10**	**18/M12**	**24/M16**
Tension load						
Tension load in cracked concrete	N	[kN]	4,3	7,6	12,1	17,0
Displacement	δ_{N0}	[mm]	0,5	0,5	1,3	0,5
	$\delta_{N\infty}$	[mm]	1,2	1,6	1,8	1,6
Tension load in uncracked concrete	N	[kN]	7,6	11,9	16,7	24,1
Displacement	δ_{N0}	[mm]	0,2	0,3	1,2	1,5
	$\delta_{N\infty}$	[mm]	1,1	1,1	1,1	1,1
Seismic action C2						
Displacement for DLS	$\delta_{N,eq\ (DLS)}$	[mm]	4,7	4,5	4,3	4,9
Displacement for ULS	$\delta_{N,eq\ (ULS)}$	[mm]	13,3	12,7	9,7	10,1
Shear load						
Shear load in cracked concrete	V	[kN]	13,9	21,1	34,7	50,8
Displacement	δ_{V0}	[mm]	3,4	4,9	4,8	6,7
	$\delta_{V\infty}$	[mm]	5,1	7,4	7,1	10,1
Seismic action C2						
SZ-B, SZ-S						
Displacement for DLS	$\delta_{V,eq(DLS)}$	[mm]	2,8	3,1	2,6	3,3
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	5,6	5,8	5,0	6,9
SZ-SK						
Displacement for DLS	$\delta_{V,eq(DLS)}$	[mm]	2,5	2,8	2,9	-
Displacement for ULS	$\delta_{V,eq\ (ULS)}$	[mm]	5,8	5,9	6,9	-

TOX Highload Anchor SZ

Performance
Displacements under tension and shear load, **stainless steel A4**

Annex C10